



Ravathane R210A93UV

Ravago Manufacturing Turkey - Thermoplastic Polyurethane Elastomer

(Polyether)

General Information

Product Description

Description: Product is based on standard grade polyether and has strong resilience and tear resistance, excellent abrasion resistance, excellent resistance to hydrolysis failure and microbial attack, good stability towards solvents and light.

Application: Injection molding and extrusion

General

Material Status	• Commercial: Active		
Availability	• Europe	• North America	
Features	• Abrasion Resistant • Good Tear Strength	• Hydrolysis Resistant • Microbe Resistant	• Resilient
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.13	g/cm ³	ISO 1183/A
Mechanical	Nominal Value	Unit	Test Method
Abrasion Resistance	45.0	mm ³	ISO 4649
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	9.00	MPa	ISO 37
Tensile Stress (300% Strain)	17.0	MPa	ISO 37
Tensile Stress (Yield)	40.0	MPa	ISO 37
Tensile Elongation (Break)	500	%	ISO 37
Tear Strength ²	150	kN/m	ISO 34-1
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore A)	93		ISO 868

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	100 to 110	°C
Rear Temperature	195	°C
Middle Temperature	205	°C
Front Temperature	210	°C
Nozzle Temperature	205	°C
Injection Pressure	70.0	MPa

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Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	200 to 210	°C
Cylinder Zone 2 Temp.	215 to 225	°C
Cylinder Zone 3 Temp.	230 to 240	°C
Cylinder Zone 4 Temp.	200 to 210	°C
Die Temperature	200 to 210	°C
Extruder Screw L/D Ratio	25:1	
Screw Cooling	Air	

Extrusion Notes

Type: 30/25d, Screw: 3:1, Speed: 3:1, Speed: 50 rpm, Thickness Die: 0.2mm, Pre-heating: 1h@105°C

Notes

¹ Typical properties: these are not to be construed as specifications.

² Method Bb, Angle (Nicked)